



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3407-3
Job Sheet 196455



Part No: D3407-3

Job Qty: 30 pcs

Part Name: Stem



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: 6/17/19

Created By: Lorin Baltac

Type: Stock

Description:

Note: IPP Rev:A 05.10.18 New issue KJ/EC IPP Rev:B Now on Doosan 08-05-14 JLM Verified By:DD IPP Rev:C 08-08-12 revE as per dwg (ecn 08-507) DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	30 pcs	6/17/19	6/17/19	0.10	10.27	Doosan - 1		19/07/19
110	QC 2	30 pcs	6/17/19	6/17/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

DAS
65
9-89



Container No: S197707



Part: D3407-3

Job No: 196455

Serial No/Batch: S197707

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/08/19

Plex 6/13/19 11:19 AM Dart.Baltac.Lorin

120 QC 8	30 pcs	6/17/19	0.00	0.00	QC 2 - 65	19/07/14
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	DAS 52 9-89
					QC 8 - 23	
					QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	30 pcs	6/17/19	0.00	0.00	Packaging 3 - 1 - B4B	19/08/04
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	30 pcs	6/17/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
Part Op 100 - (Doosan Lathe) 1-Turn as per Folio FA597 Rev: <u>AA</u> & Dwg D3407 Rev: <u>E</u> Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA001-4 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M17-4-R0.750	17-4 Round Bar .750	10.9800 ft (.366 ea)	100-Doosan - 1	5159389	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	M17-4-R0.750	11	33	0	
Part Specifications					
Specifications could not be found.					

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Date: 07/14/19

DART AEROSPACE LTD		Work Order:	
Description: Stem		Part Number:	D3407-3
Inspection Dwg: D3407 Rev: E		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.063	+/-0.010	.070	✓		Vernier	fm-04
1/4-28 UNF	Max: 0.2668 Min: 0.2635	1/4-28 .2650	✓		m.ke	fm-01
Major Ø	Max: 0.249 Min: 0.2425	.246	✓		vern	fm-04
Ø0.625	+/-0.010	.623	✓		"	"
Ø0.363	+/-0.010	.365	✓		"	"
Ø0.750	+/-0.010	.751	✓		"	"
R0.100	+/-0.010	R.100	✓		Rad	tool
0.470	+/-0.010	.473	✓		fm-04	vernier
0.250	+/-0.010	.256	✓		"	"
2.555	+/-0.010	2.545	✓		"	"
3.305	+0.000/-0.010	3.305	✓		"	"
4.325	+/-0.010	4.322	✓		"	"
0.150	+/-0.010	.146	✓		"	"
0.550	+/-0.010	.546	✓		"	"
0.625	+/-0.010	.627	✓		"	"
0.250	+0.010/-0.000	.256	✓		"	"

Measured by:	DAS 65	Audited by:	DAS 52	Prototype Approval:	N/A
Date:	19/07/14	Date:	19/08/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.11.08	New Issue	KJ/JLM	
B	07.09.26	Tolerances revised	KJ/EC	
C	08.05.14	Dimensions updated per Dwg Rev D	KJ/JLM	
D	08.10.07	Dimensions updated per Dwg Rev E	KJ/DD	